

## **2. AMENDMENTS TO THE CLAIMS**

### WHAT IS CLAIMED IS:

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1. (Currently Amended) A method for manufacturing a rotatable cutting blade assembly, the method comprising the steps of:  
  
selecting a substantially circular cutting blade holder made of a first material having two spaced apart faces and having a plurality of cutting blade channels around the outer periphery of the cutting blade holder, the channels forming an angle with respect to a plane defined by the faces of the cutting blade holder;  
inserting a piece of a second material adaptable for use as a cutting blade in each said cutting blade channel, the piece of second material having sufficient height to extend at least one edge of the cutting blade beyond the plane defined by at least one face of the cutting blade holder; and  
bonding each said piece of second material to said cutting blade holder; and sharpening at least a portion of at least one edge of the cutting blade.
2. (Original) The method of Claim 1 wherein said cutting blade holder is made of a material that is responsive to an inductive heating process.
3. (Cancelled).
4. (Original) The method of Claim 1 wherein said cutting blade holder is molded.
5. (Cancelled).
6. (Original) The method of Claim 1 where in said second material is harder than said first material.
7. (Currently Amended) The method of Claim 1 wherein said pieces of the second material are ~~formed into cutting blades~~ sharpened before inserting them into each said channel in said cutting blade holder.
8. (Original) The method of Claim 1 wherein the step of bonding further comprises the steps of:

brazing with a solder along substantially the entire length of said cutter blade channel, and

heating to a temperature that will bond said cutting blade holder, said piece of the second material, and said solder together.

9. (Currently Amended) A method for manufacturing a rotatable cutting blade assembly, the method comprising the steps of:

selecting a substantially circular cutting blade holder made of a first material having two spaced apart faces and having a at least one cutting blade channel around the periphery of the cutting blade holder, the channel forming an angle with respect to a plane defined by the faces of the cutting blade holder;

inserting a piece of a second material adaptable for use as a cutting blade in each said cutting blade channel, the piece of second material having sufficient height to extend at least one edge of the piece of second material beyond the plane defined by at least one face of the cutting blade holder; and

bonding said piece of the second material to said cutting blade holder; and sharpening at least a portion of at least one edge of the piece of second material.

10. (Original) The method of Claim 9 wherein said cutting blade holder is made of a material that is responsive to an inductive heating process.

11. (Cancelled)

12. (Original) The method of Claim 9 wherein said cutting blade holder is molded.

13. (Cancelled)

14. (Original) The method of Claim 9 where in said second material is harder than said first material.

15. (Currently amended) The method of Claim 9 wherein said pieces of the second material are ~~formed into cutting blades~~ sharpened before inserting them into each channel in said cutting blade holder.

16. (Original) The method of Claim 9 wherein the step of bonding further comprises the steps of:

brazing with a solder along substantially the entire length of said cutter blade channel, and

heating to a temperature that will bond said cutting blade holder, said piece of the second material, and said solder together.

17. (New) The method of Claim 1 wherein the first material is carbon steel.

18. (New) The method of Claim 9 wherein the first material is carbon steel.

19. (New) The method of Claim 1 wherein the at least a portion of at least one edge of the cutting blade is sharpened such that the sharpened edge is parallel to the plane defined by the face of the cutting blade holder.

20. (New) The method of Claim 9 wherein the at least a portion of at least one edge of the piece of second material is sharpened such that the sharpened edge is parallel to the plane defined by the face of the cutting blade holder